



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE332A94-3400-03-10

Job Sheet 200255



Part No: RBE332A94-3400-03-10

Job Qty: 5 pcs *6 pcs 2/1*

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 11/18/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	5 pcs	11/18/19		1.00	10.00	NV5000 - 1		
							NV5000 - 2		
110	QC 2	5 pcs	11/18/19		0.00	0.00	QC 2 - 1		<i>ALA / 10/19/19</i>
							QC 2 - 12		
							QC 2 - 14		<i>HA. / 10/19/19</i>
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S213985



Part: RBE332A94-3400-03-10

Job No: 200255

Serial No/Batch: S213985

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/16/19

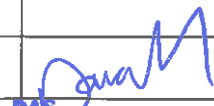
Plex 9/9/19 2:03 PM Dart.Renwick.Jennifer

					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
120 QC 8	5 pcs	11/18/19	0.00	0.00	QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
QC 8 - 52						
QC 8 - 23	WJS 19/9/21					
QC 8 - 57						
125 Outsource - 4 - Anodize	5 pcs	11/18/19			GRO002-VC	2019-09-23
126 Packaging 2-1 - Receive - B4B	5 pcs	11/18/19	0.00	0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	JP OCT 03 2019
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 -	
					Plex 9/9/19 2:03 PM Dart.Renwick.Jennife	

Plex 9/9/19 2:03 PM Dart.Renwick.Jennifer

				B4B			
				Packaging 2 - 16 - B4B			
				Packaging 2 - 17 - B4B			
				Packaging 2 - 18 - B4B			
				Packaging 2 - 19 - B4B			
				Packaging 2 - 20 - B4B			
				Packaging 2 - 21 - B4B			
				Packaging 2 - 22 - B4B			
				Packaging 2 - 23 - B4B			
				Packaging 2 - 24 - B4B			
				Packaging 2 - 25 - B4B			
				Packaging 2 - 26 - B4B			
				Packaging 2 - 27 - B4B			
				Packaging 2 - 28 - B4B			
				Packaging 2 - 29 - B4B			
				Packaging 2 - 30 - B4B			
				Packaging 2 - 31 - B4B			
				Packaging 2 - 32 - B4B			
				Packaging 2 - 33 - B4B			
				Packaging 2 - 34 - B4B			
				Packaging 2 - 35 - B4B			
				Packaging 2 - 36 - B4B			
127	QC 6	5	11/18/19	0.00	0.00	QC 6 - 9	
		pcs				QC 6 - 68	
						QC 6 - 61	DAS
						QC 6 - 40	61
						QC 6 - 81	9-89
130	Packaging 3-1 - Stock - B4B	5	11/18/19	0.00	0.00	Packaging 3 - 1 - B4B	
		pcs				Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Plex 9/9/19 2:03 PM Dart.Renwick.Jennifer	

					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	5	11/18/19	0.00	0.00	QC 21 - SA - 21
		pcs				QC 21 - SA - 70
						QC 21 - SA - 53
Part Op 100 - 1-Machine as per folio FC701 FOLIO REV: AA DWG REV: A 2-Deburr						
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB						
120 - QC8- Inspect parts - second check						
125 - -Issue P/O; 44562 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -						
Material type; 6061T6 -Certificate of Conformity is required						

GA
140B


 21
 0-50

OCT 04 2019

126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required.**127** - QC6- All purchased or subcontracted products**130** - Identify as per dwg & Stock Location: _____**140** - QC21- Final Inspection - Work Order Release**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X3.000	6061T6 Bar 1.500 X 3.000	2.3800 ft (.476 ea)	100-NV5000 - 1	S013854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	M6061T6B1.500X3.000	2	9	0

Part Specifications

Specifications could not be found.

Plex 9/9/19 2:03 PM Dart.Renwick.Jennifer

Entered: _____ Date: _____

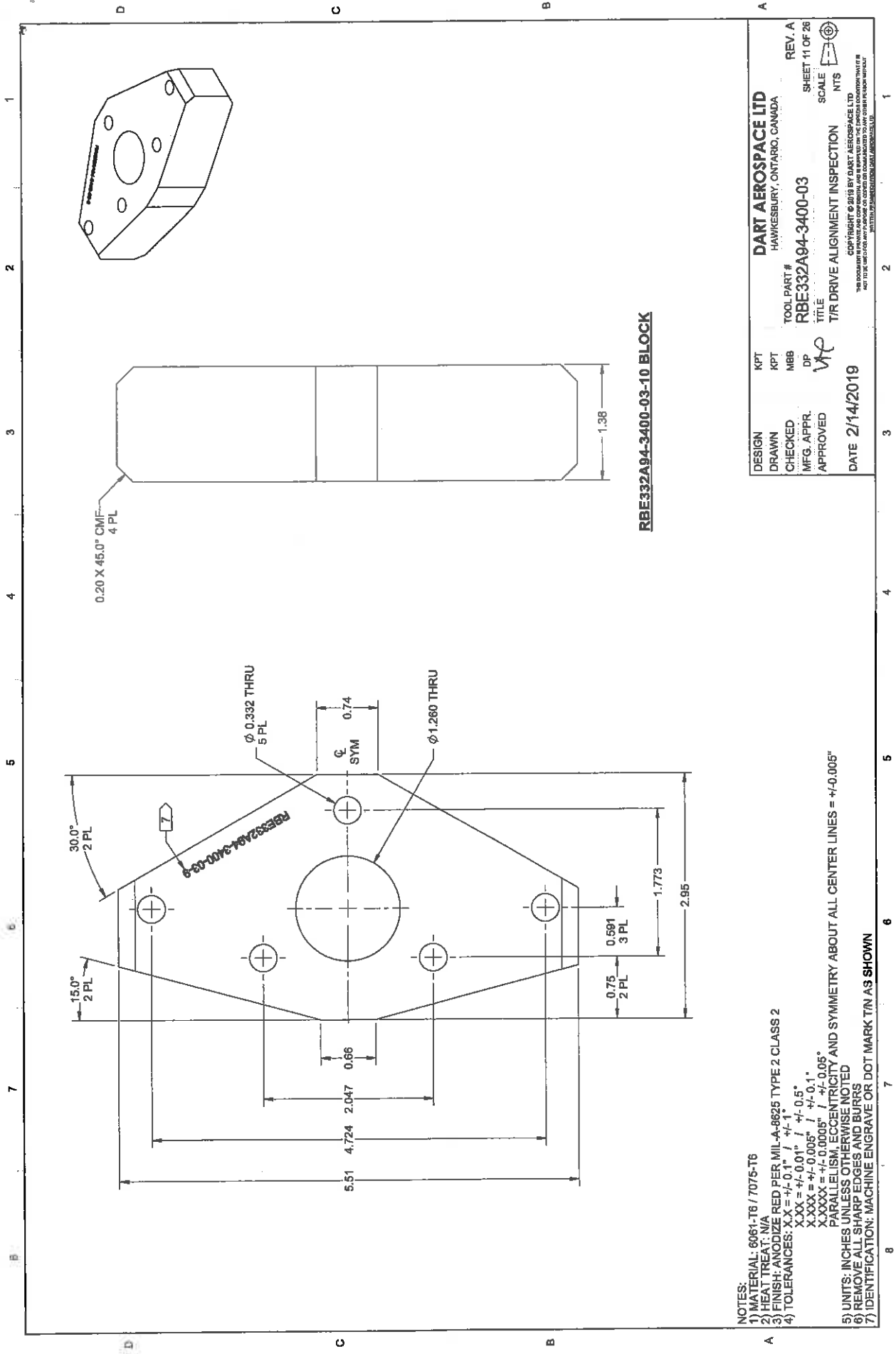
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Engineering ☐ Machining ☐ Water Jet ☐ Large Fab ☐ Supplier ☐ Quality ☐																													
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSD42) _____																													
Description Work Order Deviation		Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
		Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																												
		Bending	Misaligned/off center	Folio/Program	Outside Tolerance																												
Crushing	BOM/Route	Grain Direction	Drawing																														
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Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																														
Marks/Chatter	Drill Holes	Out of Sequence	Misread																														
Mislabeled	Fit/Function	Off-set/Set-up																															
Other/Details: _____																																	
		Completed By _____																															
		Lead hand / Supervisor _____																															
		QC / QA Coordinator _____																															



NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD	REV. A
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	SHEET 11 OF 26
CHECKED	MBB	TOOL PART #	SCALE
MFG. APPR.	DP	RBE332A94-3400-03	NTS
APPROVED	WPC	TITLE	T/R DRIVE ALIGNMENT INSPECTION
DATE	2/14/2019		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044562



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044562

PO Date: 9/23/19

Due Date: 10/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-09-28

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200255	RBE332A94-3400-03-10	Block -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		10/1/19	6 pcs	0 pcs	6 pcs	\$5.7692/pcs	\$34.62
				X6					DAS 61 9-89		OP
						OCT 0 2 2019					
2	198951	RBW6005G01631-3G-5	Top Clamp -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		10/1/19	4 pcs	0 pcs	4 pcs	\$5.7692/pcs	\$23.08
				X4							OP
						OCT 0 2 2019					



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PURCHASE ORDER

POHB044562



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	197214	RB23003267-1	Clean Guide -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		10/1/19	6 pcs	0 pcs	6 pcs	\$5.7692/pcs	\$34.62
4	199123	RBT18608-5	Gauge -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		10/1/19	4 pcs	0 pcs	4 pcs	\$5.7692/pcs	\$23.08
5	195694	RB DB3182-1	Extension -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505- 00-1 Rev. 9 -Certificate of Conformity is required	Firmed -		10/1/19	6 pcs	0 pcs	6 pcs	\$5.7692/pcs	\$34.62
Grand Total:										\$150.00	



Dart Aerospace Ltd.
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PURCHASE ORDER

POHB044562



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/24/19 1:01 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(022670-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

022670 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax: /

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
27-Sep-2019		Jigar Patel		POHB044562				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NE Qty	Qté Scrap/	À venir/ Back Order
1	RBE332A94-3400-03-10 Rev.	RBE332A94-3400-03-10 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE-2 CLASS 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0
2	RBW6005G01631-3G-5 Rev.	RBW6005G01631-3G-5 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE-2 CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0
3	RBE23003267-1 Rev.	RBE23003267-1 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE-2 CLASS 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0
4	RBT18608-5 Rev.	RBT18608-5 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE-2 CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0
5	RB DB3182-1 Rev.	RB DB3182-1 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0

DAS
61
9-89

RECEIVED
OCT 01 2019
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DAS
61
9-89

RECEIVED

OCT 01 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.